

# SAVINGS OPPORTUNITIES

Available through your membership in the



## **5B'S EMBROIDERY**

1000 5 BS Drive  
Zanesville, OH 43701  
[www.5bs.com](http://www.5bs.com)

As a family owned business founded in 1980, 5B's Embroidery is currently one of the largest contract embroidery operations in the United States. 5B's and The Biles Family combines state-of-the art systems with old-fashioned values centered on you, our customer. From its humble beginnings as a specialty sewing business, operated from the family's basement, 5B's now occupies a 170,000 square foot facility, with over 300 embroidery heads, operating 20 hours a day 7 days a week. In addition to custom embroidery and appliqué, 5B's offers a wide variety of other services including digitizing, warehousing, special garment prepping, drop shipping, order fulfillment and rush orders. 5B's prides itself on providing our customers with on time delivery, attention to detail, customer service, and competitive pricing. We invite you to experience the 5B's Embroidery difference! We're confident you'll "bee" pleased.

Our customers are the advertising specialty industry distributors all over the US. We also partner with smaller embroiderers needing help with large jobs. We provide embroidery services with your artwork on your garments. Then we can ship those garments anywhere and anyway you need us to. We can also assist you on finding artwork, finding just the right garments, suppliers and/or distributors. For 32 years we have been doing nothing but embroidery in the Midwest. Contact us and let us help you with ANY of your embroidery needs.

Call or email us today! 740-454-8453 or [info@5bs.com](mailto:info@5bs.com)

Check out our website: [www.5bs.com](http://www.5bs.com)

Maegin Morrone

740-454-8453

740-454-6236 Fax

[m\\_morrone@5bs.com](mailto:m_morrone@5bs.com)

## **ASW (American Spiritwear) JACKETS**

300 E. Thompson  
El Dorado Springs, MO 64744  
[www.ASWjackets.com](http://www.ASWjackets.com)

Jackets made in the USA. ASW Jackets, Inc. stocks 12 different styles, 25 colors to choose from, quilt or flannel lined. Includes oxford, satin, poplin, camouflage, and canvas. Sizes 6-8 youth through 5XL adult. We do custom jackets! We have a no minimum order on any of our stock jackets. Contact us and let us help you 888-448-3221. NNEP members receive second column pricing.

Customer Service

888-448-3221

866-876-4407 Fax

[sales@aswjackets.com](mailto:sales@aswjackets.com)

## **A.V.W. INC./MAX-PRO**

PO Box 9962  
Ft. Lauderdale, FL 33310  
[www.max-pro.com](http://www.max-pro.com)

Save on embroidery supplies – air dusters, textile adhesives, removers, and cleaners. Special prices for NNEP members.

Carol LaRocca

800-655-1675

954-972-3671 Fax

[carol@max-professional.com](mailto:carol@max-professional.com)

## **ADVERTISING SPECIALTY INSTITUTE (ASI)**

4800 Street Rd.  
Trevose, PA 19053  
[www.asicentral.com/09NNEP01](http://www.asicentral.com/09NNEP01)

Grow your business by selling more promotional products using ASI's tools. NNEP members receive a significant discount on ASI membership packages. Contact ASI at 800-546-1428 to determine the package that best fits your business needs.

Michael Walters

215-953-3339

215-953-3897 Fax

[dohalloran@asicentral.com](mailto:dohalloran@asicentral.com)

## **APEX**

6361 Sunfish Lake Ct. NW #300  
Ramsey, MN 55303

Brian Hill

877-935-7766

763-441-8417 Fax

[www.apexemb.net](http://www.apexemb.net)

[brian@epexemb.net](mailto:brian@epexemb.net)

Whether you need rolls of transfer vinyl, digital print/cut materials, art, digitizing, appliques or just material cutting services let our experienced staffs assist you in completing your project.

Apex is your full service partner in the apparel decorating industry. We offer heat transfer vinyl by the roll or cut ready to apply; we offer custom multi-color digital transfers, custom digitizing and appliqué cutting, or just contract material cutting services. Give us a try and find out why so many decorators use our products and services.

NNEP members receive 5% off any ready to apply products!

### **APPAREL SOLUTIONS**

2600 Arlington Ave S., Ste 46

Birmingham, AL 35205

[www.apparelsolutions.org](http://www.apparelsolutions.org)

We offer a complete line of business and work uniforms shipped from stock.

Lab coats, Scrubs, Chef Coats, Chef Pants, Baggy Chef Pants, Cook shirts, Smocks, Counter Coats, Law Enforcement, Fire Retardant, Outerwear, Coveralls, Work shirts, Work pants, Work shorts, Oxford Btn-downs, Hi-visibility Garments.

Apparel Solutions offers special discounted pricing to NNEP members. No minimums. Most items carried in sizes up to 5X. Volume orders may qualify for deeper discounts. Custom cuts are available for uniform programs requiring special sizing of garments.

Dave Bennett

800-452-5843

205-933-9496 Fax

[apparelsolutions@aol.com](mailto:apparelsolutions@aol.com)

### **ATLANTIC COAST COTTON(ACC)**

14251 John Marshall Hwy

Gainesville, VA 20155

[www.accinfo.com](http://www.accinfo.com)

Make ACC your first call for every type of blank apparel: polo's, denim, wovens, infant-wear, fleece, caps, jackets, aprons, totes, towels and more. Network members receive volume price on every order. Check out the quarterly NEWS for ACC specials offered exclusively to NNEP members.

#### **ACC Sales Team Concept Improves Customer Service**

Atlantic Coast Cotton invites all Network members to join a Team to find out what real personalized customer service is all about. For over six years now, Atlantic Coast Cotton has divided its Sales Department into teams of 6 to 8 reps, responsible for one portion of the ACC customer list. The goal is to create a more personal level of customer service. A Team consists of a Team Leader (one of our "long-timers"), the team sales reps and a credit rep to help with questions about your account. Members will be assigned to Team 3.

The Sales Team concept is proving invaluable to the Service Excellence Goals of ACC. A NNEP member can always speak to someone who knows him/her and knows the organization. This leads to better communication, fewer mistakes and a more friendly way of doing business.

Customers comment that speaking with their Sales Team is like the "old days," when companies were small and very personal. Of course, when calling ACC, any member can choose "0" to speak with the next available customer service rep.

ACC is a preferred NNEP apparel vendor offering the widest selection of golf shirts in the industry.

Phone: 800-262-5660. If you do not yet have a catalog, call for one today.

Patric Anderrson

800-262-5660

[mail@accinfo.com](mailto:mail@accinfo.com)

### **BODEK & RHODES**

2961 Grant Ave.

Philadelphia, PA 19114

[www.bodekandrhodes.com](http://www.bodekandrhodes.com)

Bodek & Rhodes offers case pricing to Network members. Bodek & Rhodes is has more brands than any other National Wholesaler. We carry 32 Brands of T-shirts, golf shirts, wovens, jackets, hats, bags, towels, etc. Mention your member number to qualify for the discount.

Nicole Mayes

215-673-6767

800-877-9911 Ext 1009

[nmayes@bodekandrhodes.com](mailto:nmayes@bodekandrhodes.com)

### **BOMARK SPORTSWEAR**

4774 Interstate Dr.

Cincinnati, OH 45246

Doug Wilcoxson

800-231-3351

888-926-6275 Fax

[www.bomarksportswear.com](http://www.bomarksportswear.com)

[dwilcoxson@bomarksportswear.com](mailto:dwilcoxson@bomarksportswear.com)

Bomark Sportswear offers 4<sup>th</sup> column pricing to all NNEP members regardless of the order size or annual volume. **Since NNEP is not part of your business name, please identify yourself as an NNEP member when you are speaking to a Bomark representative** so that we set your account up on the appropriate pricing and code the account to protect that pricing. Once this has been done, you will receive that pricing as long as Bomark has an agreement with NNEP and the member maintains their membership. Please call 800-231-3351 or visit our ecommerce website [www.bomarksportswear.com](http://www.bomarksportswear.com) to register to start taking advantage of this offer.

For those of you that are unfamiliar with Bomark, we are a distributor of athletic apparel/equipment from Augusta, Dyenomite, High 5, Holloway, Jerzees, Majestic, McDavid, Mizuno, Outdoor Cap, Rawlings, Wilson and Worth. With the addition of College Replicas from Holloway for baseball/softball leagues, we are now your one-stop shop for College, Major League and Minor League Replicas.

We have 3 locations to serve you: Cincinnati, Houston and Los Angeles. We offer same-day ship or pickup from each of these locations and we have NO MINIMUM ORDER. We offer Net 30 terms to those that qualify, but we also accept Visa/MasterCard, Discover and AmericanExpress with no up charge for this method of payment.

You will find that we carry a wide selection of athletic apparel/equipment as well as basic t-shirts, outerwear etc. at very competitive prices. Most of all, you will find our service to be superior. Please give us an opportunity to serve your future athletic apparel/equipment needs.

### ***BROTHER/PAS STORE***

7777 N Brother Blvd.

Bartlett, TN 38133

[www.passtore.com](http://www.passtore.com)

Georgia Miller

877.850.7179

877.667.8882

[emb@brother.com](mailto:emb@brother.com)

The PAS Store presented by Brother, offers genuine Brother Parts along with embroidery accessories and supplies for most make and models of embroidery machines. In addition the PAS Store carries the following items: Hoop Master hooping kits including the new mighty hoop, EMS/Hoop Tech clamping and hat hooping systems, thread, backing, needles and many other accessories. Check out our website at [www.thepasstore.com](http://www.thepasstore.com). NNEP Members receive 10% off. Be sure to tell the Rep that you are an NNEP Member.

### ***CAMPUS CHALET EMBROIDERY***

2514 Old Lewis Rd

PO Box 1198

Johnson City, TN 37605

[www.campuschalet.com](http://www.campuschalet.com)

Ed Dance

800-422-7291

423-926-4307 Fax

[ed@campuschalet.com](mailto:ed@campuschalet.com)

10% Discount on emblem orders placed by NNEP members. \$100 max. discount- cap. The staff of Campus Chalet Embroidery is excited to be a part of the NNEP. Their desire is to provide embroidery services and American made emblems with the utmost attention to quality and service. Campus began in 1967 as a freehand embroidery and monogram shop. Addition of multi-heads and punching machines in 1970 established Campus Chalet as one of the first commercial/contract embroidery houses.

The Seventies brought many changes to Campus Chalet and the embroidery industry. However the big boom came in 1980 with the introduction of the electronic embroidery machine. As a result, they grew to be a major source for contract embroidery and emblems.

Today Campus Chalet offers 300+ state of the art embroidery heads, a complete art and digitizing department, loyal and well-experienced employees. With the growing need for smaller shops to contract out certain embroidery jobs, Campus Chalet would like to be your number one choice. Trust Campus Chalet with your next overflow embroidery and emblem job.

### ***CLIFF HIX ENGINEERING/FIRST EDITION SCREENPRINTING***

3411 Airport Dr.

Pittsburg, KS 66762

John Newland

620-232-6002

620-232-5918 Fax

[www.cliffhixengineering.com](http://www.cliffhixengineering.com) / [www.first-edition.com](http://www.first-edition.com) [john@first-edition.com](mailto:john@first-edition.com)

First Edition Screenprinting, a division of Cliff Hix Engineering Inc., is offering NNEP members up to \$500.00 in credit toward orders of First Edition custom or stock transfers.

Purchase the new CHE-2400 Q, 15" X 15" manual HTM and you will receive a \$250.00 credit towards your purchase of custom or stock First Edition transfers. Purchase the Cliff Hix Engineering, CHE-2800 Q, 16" x 20" air operated heat press and you will receive a \$500.00 credit towards you purchase of custom or stock First Edition transfers. The CHE-2400-Q and the CHE-2800-Q both come with quick change, (really quick change) lower platens: shirt, sleeve and bag platens.

Both machines boast cantilevered lower platens to easily split a garment. No need to stuff pillows or Teflon sheets inside the garments to keep from bleeding (ghosting) through to the opposite side. By heating one side at a time, there is no distortion of the first print when you apply the second. Think of the ease of printing hoodies if you could split the garment and not concern yourself with the pocket, hood or seams.

No one has ever matched the productivity and reliability of the CHE-2400-Q or CHE-2800. No one has ever matched the 3 year total warranty of these Heat Transfer Machines. No one has ever matched Cliff's personal guarantee that you will never be disappointed in his equipment. Now, he has added a credit for transfers that no one else has yet offered; an offer that will help you pay for the equipment in free transfers. We can't think of a single reason to purchase any heat transfer machine other than a Cliff Hix CHE-2400-Q manual or the CHE-2800 air operated. We don't think you will either!

### ***COLDESI***

5409 S. Westshore Blvd.  
Tampa, FL 33611  
[www.swfeast.com](http://www.swfeast.com)

Linda Shahvaran

877-793-3278

813-839-2896 Fax

\$500.00 off any SWF Embroidery Machine, DTG garment printer, CAMS rhinestone machine or an additional 3% off accessories from Colman and Company.

### ***COLEMAN & COMPANY***

See ColDesi listing.

### ***CREATIVE DESIGN***

1395 N. Center Point Rd.  
Hiawatha, IA 52233  
[www.creativedesigndirect.com](http://www.creativedesigndirect.com)

Deborah Hotchkiss

800-318-8973

319-393-9263 Fax

[credesignsales@aol.com](mailto:credesignsales@aol.com)

Custom digitizing-Our artists turn a flat, simple design into a quality masterpiece of texture and dimension. Quality is our #1 priority. We provide free estimates and sewn samples with every custom order. All of our customers receive personal customer service. Turnaround time averages are 2 to 3 days. If you need artwork, our in house artists can help you with your graphic ideas.

Stock embroidery-We offer a wide array of original, top quality designs to meet all your individual needs. We provide the same excellent quality and run-ability in with our stock designs as we do for our custom digitizing. We also offer a large selection of specially priced design packages.

Creative Design has been a family owned and operated business since 1988. We specialize in producing custom and stock designs for all types of machines and customers. We tailor our designs for home users and large multi-head corporations. We work with clients in all 50 states and overseas. We offer a 10% discount on all individual designs to NNEP members.

### ***CREATURE COMFORTS TOYS***

3909 Witmer Rd. Unit 1007  
Niagara Falls, NY 14306  
[www.embroiderbuddy.com](http://www.embroiderbuddy.com)

Donna Jacobs

416-789-2687

416-789-0497 Fax

[donna@embroiderbuddy.com](mailto:donna@embroiderbuddy.com)

Embroider Buddy's™ story began when inventor Donna Kotzer Jacobs joined Parkdale Creature Comforts, the plush toy business her father Morris started in 1944 in Toronto. Servicing the gift, souvenir and specialty markets, Donna soon developed a successful line of stuffed bears and "Whatzupwiththat!™ Bearwear" for the custom-imprint sector. But she quickly realized embroiderers needed something more. They wanted a stuffed toy with a large area to embroider, and stuffing that could be removed and re-inserted quickly and easily. There was nothing like it on the market.

So she set to work inventing one. "I spent three years working and re-working prototypes," Donna explains. "At first I was going to use Velcro. However someone questioned whether the design would be childproof...so I tried an invisible zipper. "Speaking to embroiderers, I sensed they were not too keen on having to stuff the bear with handfuls of loose stuffing. I decided to create a 'pillow pouch' in the shape of the bear's belly that can be inserted and removed easily." And so, the Embroider Buddy™ was born. Its simple, innovative design makes embroidery as easy as 1-2-3!

1. Unzip the Embroider Buddy's™ invisible zipper and remove the pillow pouch.
2. Insert the hoop front or back and embroider.
3. Pop the pillow back in, zip up and you're done!

"The embroiderers needed a bear-like Embroider Buddy™," says Donna, "and it took someone in the toy business to create him. The demand for the original Embroider Buddy™ bear was so strong that it wasn't long until I started designing a line of embroiderable stuffed animals and other plush products for embroiderers to create magic." Embroider Buddy™ – Best Friends For Life!

NNEP Members receive 10% off any minimum order of \$200.00. For larger or special orders, contact us to discuss pricing. Go to [embroiderbuddy.com](http://embroiderbuddy.com) and see how easy it is to become a retail partner.

## ***CREDIT CARD PROCESSING***

**See Section 3** of the Member Manual for additional details.

### ***DURKEE EMBROIDERY HOOPS***

18823 Parting Oaks Lane  
Davidson, NC 28036  
[www.dehoops.com](http://www.dehoops.com)

Brent Taylor  
866-743-5133  
704-947-8872 Fax  
[brent@dehoops.com](mailto:brent@dehoops.com)

It's great to be a new member of the NNEP! My name is Brent Taylor and as of July 31<sup>st</sup> of this year, I am the new owner of Durkee Embroidery Hoops. My background is not in the embroidery industry so I've had a bit of a "Baptism by Fire" so to speak. While the learning curve has been (and continues to be) steep, the experience has been outstanding thanks to lots of patient customers. You will find me to be very easily accessible toll free at 866-743-5133 9 to 5 EST M-F or fax at 704-947-8872 and e-mail at [brent@dehoops.com](mailto:brent@dehoops.com). I'm a self-confessed customer service fanatic and welcome the opportunity to become a valued, reliable and dependable supply partner for you.

One of the things I've learned is that each embroidery machine manufacturer brings their unique and creative approach to the embroidery process. The one similarity they all seem to share (to my knowledge) is that they ship their machines with single height hoops. All Durkee Hoops are Double Height – almost ¾" making it much easier to hold thicker, heavier garments. Each of our hoops is constructed from high impact plastics making them extremely durable. In fact, again to my knowledge, we are the only hoop manufacturer in the world to offer a **lifetime guarantee** on each of our round hoops plastic components against breakage during normal usage. Also, our hoops have lightly textured surfaces providing better holding during sewing for better registration. These benefits and many more help to better understand why Durkee is the most widely distributed hoop in the world. I invite you to visit our website at [www.dehoops.com](http://www.dehoops.com). At checkout, please enter the code NNEP in the discount box to receive a 10% for any and all of your purchases.

### ***ENCORE EMBROIDERY***

6108 Havelock Ave.  
Lincoln, NE 68507  
[nancy@encore-embroidery.com](mailto:nancy@encore-embroidery.com)

Nancy Rasmussen  
402-890-2742

[www.encore-embroidery.com](http://www.encore-embroidery.com)

Encore Embroidery Equipment specializes in sales, service and training on the Melco Amaya BRAVO.

When NNEP members purchase a "C" package you will also receive a laptop computer.

### **ENMART**

1746 Keane Dr.  
Traverse City, MI 49696  
[www.myenmart.com](http://www.myenmart.com)

Kristine Shreve

866-516-1300

231-946-7583

[Kristine.Shreve@myenmart.com](mailto:Kristine.Shreve@myenmart.com)

EnMart is the only authorized commercial distributor in the United States for Iris® Thread. We carry both Iris UltraBrite Polyester and Iris Smooth 'N Silky Rayon in both 5500 yd cones and 1100 yd mini cones. EnMart also offers Iris Dazzling Metallic thread, one of the smoothest running metallic threads available on the market today, in gold and silver.

In addition to Iris® Thread, EnMart is also a supplier of backing, bobbins and other embroidery supplies, sublimation ink, paper and blanks, screen print transfers, NaturaLink for the Brother GT-541, printers and other garment decoration supplies and accessories. With four locations, EnMart is ideally located for two day shipping to almost any location in the continental United States.

Unlike many suppliers, EnMart is backed by over 30 years of experience in embroidery and garment decoration. Our parent company, Ensign Emblem, is also the company that brought sublimation to industrial laundries, so we have extensive experience in sublimation as well. EnMart puts all that experience to work for you, both in choosing the equipment and supplies we sell, and in answering any questions our customers may have.

#### **To learn more about EnMart, please visit the following sites**

EmbroideryTalk Blog <http://blog.myenmart.com>

EnMart SubliStuff Blog: <http://www.sublistuff.com>

Twitter: <http://twitter.com/EnMartian>

Facebook: <http://www.facebook.com/Enmartpage>

10% off orders of \$100 or more for NNEP members. Code will not be honored on items, like combo packages, where a discount is already taken. Enter Code NNEP09 at checkout.

### **ERB Safety**

1 Safety Way  
Woodstock, GA 30188  
[www.e-erb.com](http://www.e-erb.com)

**Christie Scott**

888-777-7702, ext. 354

[cscott@e-erb.com](mailto:cscott@e-erb.com)

Company/Product Line description: Manufacturing and distribution leader of personal protection equipment from high visibility apparel, safety glasses to many other product lines, including USA-made head protection. We offer in-house decoration services on most products, from screen print to pad print. Low order minimums make us a perfect supplier partner for you to service your customers with their PPE needs. ERB Safety offers NNEP members end-column prices on all ERB Safety products, no matter the quantity. Orders totaling \$550.00 and placed online at [www.e-erb.com](http://www.e-erb.com) receive paid ground freight when shipping within the continental United States.

### **FAME FABRICS**

#1 Safety Way  
Woodstock, GA 30188  
[www.e-erb.com](http://www.e-erb.com)

Mary Hall

888-777-7702 x 345

800-232-9372 Fax

[mhall@e-erb.com](mailto:mhall@e-erb.com)

Company/Product Line description: Manufacturer of many hospitality apparel styles from basic work aprons to elaborate chef coats. Fame has been manufacturing, customizing and decorating top-quality garments for over 40 years.

The array of in-stock fabric colors is the largest of most apron suppliers. When your customers ask for hospitality garments, please consider Fame. We offer NNEP members end-column prices on all Fame items purchased, no matter the quantity. Orders totaling \$550.00 and placed online at [www.famefabrics.com](http://www.famefabrics.com) receive paid ground freight when shipping within the continental United States.

**FAIRDEAL IMPORT & EXPORT (USA) LLC**  
7075 Kingspointe Parkway, Unit 2  
Orlando, FL 32819  
[www.fiel.com](http://www.fiel.com)

Taz Tharoo, Arif Bandeali,  
Randy Judge, Asif Bandeali  
800-851-3435 EXT 308  
866-503-1325 Fax  
[usa.sales@fiel.com](mailto:usa.sales@fiel.com) (EST)  
[western.sales@fiel.com](mailto:western.sales@fiel.com) (CST & PST)

Looking for event items, corporate gifts, one size fits all, look no further! FIEL is your # 1 source for Blank imprintable products, Largest color selections in a variety of event items complimenting the wearable lines! For NNEP members, we have exclusive FIEL offers below:

- ◆ EQP pricing on all products!
- ◆ NO Minimums!! You can buy 1 piece if you are a small embroidery business
- ◆ Free ground shipping on net orders of \$299+ to one location continental USA & Canada
- ◆ Free listing under decorators on our website <http://www.fiel.com/decorators> since we only sell blanks. NNEP members will be listed in **BOLD!**

**GAME SPORTSWEAR**  
1401 Front St.  
Yorktown Heights, NY 10598  
[www.gamesportswear.com](http://www.gamesportswear.com)  
5% Discount, which equals second column pricing for NNEP members.

Les Tandler  
800-688-4263  
914-245-5069 Fax  
[ltandler@gamesportswear.com](mailto:ltandler@gamesportswear.com)

**GEMLINE**  
14206 W. 138th Ct.  
Olathe, KS 66062  
[www.gemline.com](http://www.gemline.com)

Rich Srsich  
800-800-3200 x 2011  
978-989-9637 Fax  
[rsrsich@gemline.com](mailto:rsrsich@gemline.com)

Blank goods offered at \$.25 off listed EQP net, (End Quantity Price, call if you have questions), 1 piece minimum. Founded in 1957, Gemline is a Top 15 supplier in the promotional products industry specializing in bags and business accessories. Their product line includes: tote bags, backpacks, sport/travel bags, portfolios, padfolios, insulated bags and a full line of business gifts. Gemline has recently partnered with Zebra Pens, Brookstone and Igloo Coolers. Price ranges go from \$.74 net to over \$300, with product available at all price points in between. Gemline also offers custom design and direct import capabilities to develop proprietary product or to meet specific project requirements or price points. Blank product ships out same day and decorated product can ship out next day via their Fast Track service for no extra charge. Their customer service team and production department provide world-class service and decoration techniques (i.e. screen printing, embroidery, deboss/emboss) that continue to reap industry accolades and awards.

**GUNOLD USA, INC.**  
980 Cobb Place Blvd. Suite 130  
Kennesaw, GA 30144  
[www.Gunold.com](http://www.Gunold.com)

Mark Wasson  
800-432-3781  
770-421-0505 Fax  
[mark.wasson@gunold.com](mailto:mark.wasson@gunold.com)

Gunold USA provides over 100 embroidery products - from our Sulky® Rayon (made from 100% ENKA® fibers), Gunold Poly™ 40 & 60, Mety™, Filaine, Glow & Solar threads, to bobbins, backings, Solvy®, KK-100™, needles, scissors and specialty fabrics. We provide quality products, at the best value, with unbeatable customer service. Call with your membership number and receive a 10% discount

**HOOPMASTER BY MIDWEST PRODUCTS**  
W194 N11665 McCormick Dr  
Germantown, WI 53022  
[www.hoopmaster.com](http://www.hoopmaster.com)

Jesse Mack  
800-900-0741  
262-257-0934 Fax  
[info@hoopmaster.com](mailto:info@hoopmaster.com)

The Hoopmaster is a revolutionary hooping device. It has many features to help you hoop faster and more accurately. The HoopMaster is easy to use or to train others to use. Some of the features include: a magnetic backing holder, arms that hold and square your hoop, a number and letter document grid, and no hardware to adjust. Visit our website for more info or give us a call, [www.hoopmaster.com](http://www.hoopmaster.com). NNEP



members will receive a 5% discount on HoopMaster products.

### *INSURANCE (business)*

See Section 3 of the Member Manual for additional details.

Pat McKay

### *JETLINE*

202 Hyatt St.

Gaffney, SC 29341

[www.jetlinepromo.com](http://www.jetlinepromo.com)

Jetline (asi/63344, ppai 113558) is an industry leading, full-line supplier selling blank and imprinted promotional products for the advertising specialty industry. The cornerstone of the Jetline service model is to offer free 24 hour rush turnaround time on the entire catalog offering. The privately owned company is headquartered out of its new, state-of-the-art, 200,000 square foot facility in Gaffney, SC., where it imprints and warehouses a wide variety of customizable products including bags, drinkware, stress relievers, writing instruments and more to its distributor customers. To insure safety and compliance, Jetline is a proud member of the Quality Certification Alliance (QCA). For more information about QCA, please visit <http://qcalliance.org/jetlinepromo>.

NNEP Members qualify for EQP on all orders of blank products and get to move up 2 pricing columns for all orders of printed products.

Dana Zezzo

440-344-5933

[Julie@jetlinepromo.com](mailto:Julie@jetlinepromo.com)

### *JOHNSON PLASTICS*

9240 Grand Ave. S.

Minneapolis, MN 55420

[www.johnsonplastics.com](http://www.johnsonplastics.com)

Johnson Plastics is a national distributor of engraving, sign and sublimation supplies and equipment. We ship from eight locations across the US within 24 hours of receiving your order. We offer outstanding customer service and the best technical support in the industry.

We have an online ordering system at [www.johnsonplastics.com](http://www.johnsonplastics.com) or you can call our customer service department at (800) 869-7800 to speak to a friendly voice.

Our product lines include engraving material and sign frames plus everything you need to start and develop a sublimation business. This includes, Geo Knight heat presses, Epson and Ricoh printers, sublimation paper and Sawgrass inks. Our printable blank products include Unsub and ChromaLuxe, Vapor Apparel shirts, mugs, ornaments, tiles, towels, iphone and ipad cases and hundreds of other items for sublimation.

Call us at (800) 869-7800 and ask to talk to a sublimation specialist. They will give you the most current equipment options and pricing on our specialty priced sublimation packages.

Next column pricing for NNEP Members.

Margaret Johnson

952-888-9507

952-888-4997 Fax

[dons@johnsonplastics.com](mailto:dons@johnsonplastics.com)

### *LASTING IMPRESSIONS*

12009 Geyer Springs Road

Little Rock, AR 72206-4524

[www.chenille.cc](http://www.chenille.cc)

Lasting Impressions Embroidery Company offers a 10% discount on all orders \$100 and over. They offer traditional chenille embroidery, direct chenille embroidery, or chenille digitizing services exclusively to Network members providing their member number. These discounts may not be used in conjunction with any other promotional offer. Lasting Impressions Embroidery Company is proud to be a Network member and the Network's first chenille embroiderer. Now you too can offer the appeal of chenille and creates spectacular multi-media works of art. All inquiries welcome.

Ron Ekstrom

866-568-2300

501-568-2345 Fax

[info@chenille.cc](mailto:info@chenille.cc)

### *LOOM CRAFT, INC.*

PO Box 825, 500 Guthrie Road

Belton, SC 29627

[www.loomcraftinc.com](http://www.loomcraftinc.com)

[sales@loomcraftinc.com](mailto:sales@loomcraftinc.com)

Teresa Hutchinson, VP-Sales

800-770-7809

864-338-3064

FAX: 864-338-3067

Have you been looking for woven products that are **Made in the USA** and backed by an iron-clad policy of service and quality? Are you tired of suppliers who say they will give you both service and quality and then



don't perform? At Loom Craft, Inc., we realize the importance of every job that you, our valued customer, sends to us and therefore all requests, regardless of size, are handled in the most efficient manner possible. We do not take your business for granted. We will always remember that you are our reason for being here and without your business and your trust, we won't be here tomorrow.

Our woven products include 100% Cotton Throws, Tote Bags, Pillows, Golf Towels, Message Pillows and more! We certainly hope that you will give us an opportunity to earn your trust and your business. Please call us if you have questions or if you need to place an order. **We offer a 5% discount to NNEP members on all woven items.** We look forward to working with you on any of our products for your embroidery needs.

Call us today!! **800-770-7809** or sales@loomcraftinc.com.

Visit our website: [www.loomcraftinc.com](http://www.loomcraftinc.com)

### **MADEIRA**

30 Bayside Court  
Laconia, NH 03246  
[www.madeira.com](http://www.madeira.com)

Madeira offers a full line of embroidery threads and supplies, shipping from 12 locations nationwide. Members can choose to save \$10 off orders \$125+ OR save on shipping for online orders placed on Wednesday's. We have created a page for NNEP members only:

[www.madeiramart.com/index.cfm?fuseaction=pages.nnep-members&ContentId=135](http://www.madeiramart.com/index.cfm?fuseaction=pages.nnep-members&ContentId=135)

### **Nancy Mini**

800-225-3001  
800-598-7677 Fax  
nmini@madeirausa.com

### **MIDWEST PUNCH EMBROIDERY & APPLIQUE** Stacy Sesler

PO Box 394  
Au Gres, MI 48703

[www.midwestpunch.com](http://www.midwestpunch.com)

10% off Distressed Appliqué for NNEP Members. Midwest Punch Embroidery & Appliqué – Home of the Original Midwest Distressed Appliqué! We are wholesale specialists for the distressed look everyone wants! Our product allows you to market distressed appliqué to your customers! Choose from out stock layouts and designs or custom design your own. Our Master Digitizers are capable of helping you create fantastic custom distressed designs. Contact us at [digitize@midwestpunch.com](mailto:digitize@midwestpunch.com) or 1-800-473-3548. We're here to help you provide a HOT new look to your customers!

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989-876-6663 Fax  
digitize@midwestpunch.com

### **MIDWEST EMBROIDERY THREADS**

1690 Airpark Drive  
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[www.midwest-thread.com](http://www.midwest-thread.com)

8% discount off the catalog price on all thread, 10% discount off the catalog price on backing and toppings  
8% discount off the catalog price on bobbins, needles and aerosols.

\*These discounts do not apply to any other specials that we may offer\*

### **Donna Bone**

800-570-5040  
800-879-1211 Fax  
dbone@midwest-thread.com

### **MY RHINESTONE TRANSFERS**

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Receive 15% in addition to our qty discounts on stock transfers. We also offer NNEP members discounts on custom Transfers.

### **Scott Mullins**

813-704-5919  
813-704-5921 Fax  
scott@myrhinestonetransfers.com

### **NAMES LTD.**

2825 28<sup>th</sup> St.  
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First order FREE (\$50.00 Limit). Names Limited specializes in heat press products for sports teams. Player

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712-258-1334 Fax  
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**NATIONAL EMB. & TRANSFER SERVICES,LTD.**

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Berea, Ohio 44017

[www.nets-1.com](http://www.nets-1.com)

National Embroidery & Transfer Services (NETS) currently provides embroidery, direct to garment printing and promotional products to schools, colleges, large and small businesses, and organizations. In addition, NETS helps home based embroiders , small embroidery businesses and screen printers who have periods of overload, larger orders, in a "time crunch" or want to expand their services to include direct to garment printing and promotional products.

NETS also provides fulfillment services on a limited basis.

We have no minimums, and deliver within 7-10 days.

We will provide our services to NNEP members at a 12% discount and waive set up charges.

Please provide your NNEP membership number when placing your order.

Jane Cibulskas

440-234-5100

440-234-5250 FAX

[judy@nets-1.com](mailto:judy@nets-1.com)

**ONE STOP**

2686 Northridge DR NW

Grand Rapids, MI 49544

[www.onestopinc.com](http://www.onestopinc.com)

One Stop is a single location distributor of major lines such as Enza, Gildan, Jerzees, Fruit of the Loom, Anvil, New Balance, A4 and more. Case pricing for NNEP member.

Jeff Comstock

800-968-7550

800-968-7560 Fax

[customerservice@onestopinc.com](mailto:customerservice@onestopinc.com)

**PARAMOUNT APPAREL INTL., INC.**

#1 Paramount Drive

Bourbon, MO 65441

[www.paramountapparel.com](http://www.paramountapparel.com)

All members receive end quantity pricing (EQP) and free samples.

Grant Clark

866-274-4287 x 212

573-732-5211 Fax

[gclark@paramountapparel.com](mailto:gclark@paramountapparel.com)

**PARTNERSHIP SHIPPING PROGRAM**

See Section 3 of the Member Manual for additional details.

Harry Centa

**PATCH SUPPLY**

27130 B Pasco Espaga #503

San Juan Capistrano, CA 92675

[www.patchsupply.com](http://www.patchsupply.com)

Patch Supply is a wholesale company that specializes in custom patches for its customers in the embroidery, uniform, apparel businesses. While most of our work is with embroidered patches, we also offer Chenille, screen printed and dye-sublimated patches. In addition to custom patches, we have stock items including U.S. flag patches and blank patches. We price ourselves on the quality of our patches, competitive pricing, reliable delivery and most of all friendly responsive customer service. We offer a complete satisfaction guarantee for anything purchased from us. We give our NNEP customers free UPS ground shipping on any custom patch order.

Joe Pinson

800-851-7096

800-851-7097 Fax

[joe@patchsupply.com](mailto:joe@patchsupply.com)

**PRO TOWELS ETC.**

565 Epsilon Dr.

Pittsburgh, PA 15238

[www.protowelsetc.com](http://www.protowelsetc.com)

Pro Towels Etc. is a promotional product supplier that offers full-service printing and embroidery decorating for a full product line of beach, golf and sport towels. Additionally we carry bathrobes, blankets and other

Stephanie McClintock

866-860-1583

412-447-0020 Fax

[smcclintock@protowels.com](mailto:smcclintock@protowels.com)

beach accessories to complement our towel line. With minimums as low as 12 on blanks, we are offering NNEP members next column pricing on blank and decorated items.

In addition to this membership discount, we are offering our introductory Best Sellers Sample Kit for \$15.99. This kit includes two of our top-selling sport towels and tow of our top-selling beach towels. Valued at over \$45.00, shipping is included.

**PROMOTIONAL PRODUCTS ASSISTANCE** Al Arney  
See Section 3 of the Member Manual for additional details.

***RNK DISTRIBUTING-FLORIANI DIVISION***

3400 Division St.

Knoxville, TN 37919

[www.rnkistributing.com](http://www.rnkistributing.com)

3-5% Discount for Members. Mention the NNEP discount.

DJ Anderson

877-331-0034

865-549-5116 Fax

[dj@rnkdistributing.com](mailto:dj@rnkdistributing.com)

***SASSI DESIGNS LTD.***

315 Oakview Circle

Seabrook, TX 77586

[www.sassidesigns.net](http://www.sassidesigns.net)

Sassi Designs creates and manufacturers uniquely decorated bags for girls. Our bags include beautiful blanks ready to customize for any discipline and bags specifically for dance, cheer and gymnastics. Excellent quality and workmanship is key to every Sassi bag. Most are constructed of micro fiber material and feature special effects such as grosgrain ribbon trim, brilliant screen printed designs, net tulle, fringe, bows, embroidery, etc. as well as ample pockets in every style. Every Sassi designed bag is fully lined and comes with a matching personal I.D. Every Sassi bag can be personalized!

Sassi can customize your bags or ship them blank for you to customize. Customization is inexpensive and fast with 2-5 turnaround. Embroidery prices are among the best in the industry! All bags are in stock and ready to ship to you or Drop ship to your customer.

Sassi bags make great gifts! See our Tutu Bags and Cheer Bags with flowers added for a unique recital or cheer gift. Many Sassi bags are popular for fund raisers, cheer and dance camp, sleep-overs, birthday and many other special occasions. Dance, Cheer and Gymnastic themed bags are very popular for carrying to class.

Our fellow NNEP Members will receive stocking dealer pricing (true wholesale) and the minimum order requirement is being waived for NNEP Members. We look forward to working with NNEP!

Joy Merchant

281-326-5362

281-326-3320 Fax

[sassidesigns@comcast.net](mailto:sassidesigns@comcast.net)

***SHIPPING PROGRAM***

See Section 3 of the Member Manual for additional details.

Harry Centa

***SNAPRETAIL, LLC***

2840 Liberty Ave. Ste 100

Pittsburgh, PA 15222

[www.snapretail.com](http://www.snapretail.com)

SnapRetail provides the only ready-to-use online marketing solution created just for local retailers. With hundreds of pre-written, professionally designed email templates and social media posts, a drag-and-drop planning calendar, and a library of retail-specific images, SnapRetail makes it easy for store owners to promote products, engage with customers and drive store traffic through email, Facebook, Pinterest and Twitter.

Traci Tarquinio

412-501-6041

[traci.tarquinio@snapretail.com](mailto:traci.tarquinio@snapretail.com)

***SPECIALTY MATERIALS***

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colleen.young@stahls.com

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### **TERRY TOWN**

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Sy Ereren

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619-421-5579 Fax  
www.terrytown.com

Beach towels, golf towels, bath towels, kids cover-ups, body wraps, waffle weave spa wraps and robes, slippers, lounge chair covers, robes, blankets, throws and baby blankets and bibs. NNEP members receive a 7% discount.

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sal@tex-inc.com

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Manufacturer of All in One Hooper. \$675.00 NNEP Special

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### **THREAD FX**

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Info@threadfx.com

Aaron Savka

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800-658-1923 Fax  
www.threadfx.com

Don't turn down that large order! Make Thread FX your source for quality contract embroidery at competitive prices. Since 1993 Thread FX has specialized in contract embroidery for screen printers and embroidery shops as well as manufacturers and distributor sales. We know the industry and will work with you to fill the large orders, or overflow work when you don't have the capacity. With 49 Tajima heads, we are sized to accommodate almost any size order, filling most orders within one week of receiving goods.

Our location in the central Midwest allows Thread FX to complete and deliver your order quickly no matter where you are located in the US.

At Thread FX, we attribute our success to high standards and an attention to detail you won't find anywhere else. Our priority is to make you look good in your customers' eyes. Our team ensures accuracy with a standard triple check system and makes your job easier. We check in goods against your order, then individually fold and pack each garment upon completion by style, color and size, ready to deliver to your clients.

We understand that the key to a successful business relationship is alleviating the apprehension normally associated with trusting someone else with your reputation to your customer. Rest assured that we maintain strict customer confidentiality and never break the trust of our business partners by soliciting work directly from the end user.

If you are an embroidery shop or screen printer looking for a contract embroiderer you can partner with, look no further. You will find that the team at Thread FX has a passion and commitment to customer service that will go above and beyond your expectations. Leave it to the team at Thread FX to get your order completed on time with satisfaction guaranteed!

Special pricing for left chest/cap embroidery up to 10,000 stitches – Call for special pricing.

Digitizing - \$40 up to 10,000 stitches, \$5 per 1,000 thereafter - \$250 maximum charge

- All customer goods are counted in against order to ensure accuracy
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- Poly Bagging - \$.25 per bag (We supply bags)
- We utilize UPS for all shipping unless otherwise arranged
- Our spoilage is insignificant, but please allow 1 piece or 2% spoilage, whichever is greater.

### *TOWEL HUB*

3964 Shirley Dr. SW  
Atlanta, GA 30336  
www.towelhub.com

Faisal Bhatti

800-670-2368

404-699-1416 Fax

faisal.bhatti@raphilusa.com

TowelHub® is purely a terry towel wholesale company selling towels at wholesale prices online. The more you buy, the less it costs. Our prices are way less than any of the discount stores around. The towels are sold by the dozen. We have different qualities of towels i.e. Economy, Premium, Premium Plus, Terry/Velour & 11x18 Fingertip towels. We also have Bleach Shield® towels which are very popular with the beauty salons and nail salons. Our Premium Plus, Bleach Shield® & Terry/Velour towels are ideal for embroidery as they are nice and soft. The Premium towels that we carry are mid grade towels and can be used for inexpensive needs. Our working hours are 9 am to 6 pm. Our shipping is fast. We ship the same day for all orders placed before 3 pm E.S.T. For Golf towel orders which require a grommet & a hook, depending on the size of the order, it can take from 1 day up to 2 days additional time to ship.

**Specials for NNEP Members!!!** You get to buy one price break lower than other customers for the quantity that you are ordering. Just let us know of your NNEP membership # when placing the order.

### *VERSATRANS*

14777 Keel Street  
Plymouth, MI 48170  
www.versatranz.com

Francesco S. Viola

888-414-7604

734-414-7607 Fax

sales@versatranz.com

Versatrans offers 500 FREE Versapoints every year when you place at least one order a year. Versapoints can be redeemed from one of our 56 affiliated partners like Best Buy, Home Depot, Bass Pro Shops, Applebee's, Red Lobster, Cash Card, etc., or for money off your next order.

### *WICKED STITCH OF THE EAST*

PO Box 22390  
Beachwood, OH 44122  
www.wickedstitch.com  
info@wickedstitch.com

Jay Fishman

888-826-2875

216-752-2875

888-343-2875 Fax

The Wicked Stitch of the East, Inc. Digitizing is pleased to offer NNEP members the following: 25% off the first order or set of orders received at the same time; 10% off all subsequent orders; free stock designs sent via e-mail or available monthly at their website; free digitizing – enter a CONTEST on their website to win.

They have over 17 years of digitizing experience. Their low prices (not based on stitch count) and production-friendly designs allow you to be competitive and produce quality embroidery!

### *WILD WEST DESIGNS*

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wildwestdesigns@bellsouth.net

Evan West

615-428-2931

www.wildwestdesigns.biz

Wild West Designs specializes in embroidery digitizing including appliqué, puff, and digitizing Wilcom fonts. We pride ourselves on quality, production-ready designs, and building long-lasting relationships with our customers. NNEP members receive 25% off of their first digitizing order and 10% off future orders. Also, "like" us on Facebook to be alerted to contests and promotions and to view examples of our work.