

SAVINGS OPPORTUNITIES

Available through your membership in the



National Network of Embroidery Professionals

YOUR RESOURCE FOR SUCCESS

5B'S EMBROIDERY

1000 5 BS Drive
Zanesville, OH 43701

www.5bs.com

j_klies@5bs.com

As a family owned business founded in 1980, 5B's Embroidery is currently one of the largest contract embroidery operations in the United States. 5B's and The Biles Family combines state-of-the art systems with old-fashioned values centered on you, our customer. From its humble beginnings as a specialty sewing business, operated from the family's basement, 5B's now occupies a 170,000 square foot facility, with over 300 embroidery heads, operating 20 hours a day 7 days a week. In addition to custom embroidery and appliqué, 5B's offers a wide variety of other services including digitizing, warehousing, special garment prepping, drop shipping, order fulfillment and rush orders. 5B's prides itself on providing our customers with on time delivery, attention to detail, customer service, and competitive pricing. We invite you to experience the 5B's Embroidery difference! We're confident you'll "bee" pleased.

Our customers are the advertising specialty industry distributors all over the US. We also partner with smaller embroiderers needing help with large jobs. We provide embroidery services with your artwork on your garments. Then we can ship those garments anywhere and anyway you need us to. We can also assist you on finding artwork, finding just the right garments, suppliers and/or distributors. For 32 years we have been doing nothing but embroidery in the Midwest. Contact us and let us help you with ANY of your embroidery needs.

Call or email us today! 740-454-8453 or info@5bs.com

Check out our website: www.5bs.com

John Klies

740-454-8453

740-454-6236 Fax

ASW (American Spiritwear) JACKETS

300 E. Thompson
El Dorado Springs, MO 64744

www.ASWjackets.com

sales@aswjackets.com

Jackets made in the USA. ASW Jackets, Inc. stocks 12 different styles, 25 colors to choose from, quilt or flannel lined. Includes oxford, satin, poplin, camouflage, and canvas. Sizes 6-8 youth through 5XL adult. We do custom jackets! We have a no minimum order on any of our stock jackets. Contact us and let us help you 888-448-3221. NNEP members receive second column pricing.

Customer Service

888-448-3221

866-876-4407 Fax

A.V.W. INC./MAX-PRO

PO Box 9962
Ft. Lauderdale, FL 33310

www.max-pro.com

carol@max-professional.com

Save on embroidery supplies – air dusters, textile adhesives, removers, and cleaners. Special prices for NNEP members.

Carol LaRocca

800-655-1675

954-972-3671 Fax

ADVERTISING SPECIALTY INSTITUTE (ASI)

4800 Street Rd.
Trevose, PA 19053

www.asicentral.com/09NNEP01

dohalloran@asicentral.com

Grow your business by selling more promotional products using ASI's tools. NNEP members receive a

Michael Walters

215-953-3339

215-953-3897 Fax

significant discount on ASI membership packages. Contact ASI at 800-546-1428 to determine the package that best fits your business needs.

APEX

6361 Sunfish Lake Ct. NW #300
Ramsey, MN 55303

www.apexemb.net

brian@apexemb.net

Whether you need rolls of transfer vinyl, digital print/cut materials, art, digitizing, appliqués or just material cutting services let our experienced staffs assist you in completing your project.

Apex is your full service partner in the apparel decorating industry. We offer heat transfer vinyl by the roll or cut ready to apply; we offer custom multi-color digital transfers, custom digitizing and appliqué cutting, or just contract material cutting services. Give us a try and find out why so many decorators use our products and services.

NNEP members receive 5% off any ready to apply products!

Brian Hill

877-935-7766

763-441-8417 Fax

APPAREL SOLUTIONS

2600 Arlington Ave S., Ste 46
Birmingham, AL 35205

www.apparelsolutions.org

apparelsolutions@aol.com

We offer a complete line of business and work uniforms shipped from stock.

Lab coats, Scrubs, Chef Coats, Chef Pants, Baggy Chef Pants, Cook shirts, Smocks, Counter Coats, Law Enforcement, Fire Retardant, Outerwear, Coveralls, Work shirts, Work pants, Work shorts, Oxford Btn-downs, Hi-visibility Garments.

Apparel Solutions offers special discounted pricing to NNEP members. No minimums. Most items carried in sizes up to 5X. Volume orders may qualify for deeper discounts. Custom cuts are available for uniform programs requiring special sizing of garments.

Dave Bennett

800-452-5843

205-933-9496 Fax

ATLANTIC COAST COTTON(ACC)

14251 John Marshall Hwy
Gainesville, VA 20155

www.accinfo.com

mail@accinfo.com

Make ACC your first call for every type of blank apparel: polo's, denim, wovens, infant-wear, fleece, caps, jackets, aprons, totes, towels and more. Network members receive volume price on every order. Check out the quarterly NEWS for ACC specials offered exclusively to NNEP members.

ACC Sales Team Concept Improves Customer Service

Atlantic Coast Cotton invites all Network members to join a Team to find out what real personalized customer service is all about. For over six years now, Atlantic Coast Cotton has divided its Sales Department into teams of 6 to 8 reps, responsible for one portion of the ACC customer list. The goal is to create a more personal level of customer service. A Team consists of a Team Leader (one of our "long-timers"), the team sales reps and a credit rep to help with questions about your account. Members will be assigned to Team 3.

The Sales Team concept is proving invaluable to the Service Excellence Goals of ACC. A NNEP member can always speak to someone who knows him/her and knows the organization. This leads to better communication, fewer mistakes and a more friendly way of doing business.

Customers comment that speaking with their Sales Team is like the "old days," when companies were small and very personal. Of course, when calling ACC, any member can choose "0" to speak with the next available customer service rep.

ACC is a preferred NNEP apparel vendor offering the widest selection of golf shirts in the industry. Phone: 800-262-5660. If you do not yet have a catalog, call for one today.

Patric Anderrson

800-262-5660

BODEK & RHODES

2961 Grant Ave.
Philadelphia, PA 19114
www.bodekandrhodes.com
mscavone@bodekandrhodes.com

Bodek & Rhodes offers case pricing to Network members. Bodek & Rhodes is has more brands than any other National Wholesaler. We carry 32 Brands of T-shirts, golf shirts, wovens, jackets, hats, bags, towels, etc. Mention your member number to qualify for the discount.

Margo Scavone

215-673-6767
800-877-9911 Ext 1009

BOMARK SPORTSWEAR

4774 Interstate Dr.
Cincinnati, OH 45246
www.bomarksportswear.com
sales@bomarksportswear.com

Bomark Sportswear offers 4th column pricing to all NNEP members regardless of the order size or annual volume. **Since NNEP is not part of your business name, please identify yourself as a NNEP member when you are speaking to a Bomark representative** so that we set your account up on the appropriate pricing and code the account to protect that pricing. Once this has been done, you will receive that pricing as long as Bomark has an agreement with NNEP and the member maintains their membership. Please call 800-231-3351 or visit our ecommerce website www.bomarksportswear.com to register and start taking advantage of this offer.

Doug Wilcoxson

800-231-3351
888-926-6275 Fax

For those of you that are unfamiliar with Bomark, we are a distributor of athletic apparel/equipment from Augusta, Dyenomite, High 5, Holloway, Jerzees, Majestic, McDavid, Mizuno, Outdoor Cap, Rawlings, Wilson and Worth. With the addition of College Replicas from Holloway for baseball/softball leagues, we are now your one-stop shop for College, Major League and Minor League Replicas.

We have 3 locations to serve you: Cincinnati, Houston and Los Angeles. We offer same-day ship or pickup from each of these locations and we have NO MINIMUM ORDER. We offer Net 30 terms to those that qualify, but we also accept Visa/MasterCard, Discover and AmericanExpress with no up charge for this method of payment.

You will find that we carry a wide selection of athletic apparel/equipment as well as basic t-shirts, outerwear etc. at very competitive prices. Most of all, you will find our service to be superior. Please give us an opportunity to serve your future athletic apparel/equipment needs.

BROTHER/PAS STORE

7777 N Brother Blvd.
Bartlett, TN 38133
www.passtore.com
emb@brother.com

The PAS Store presented by Brother, offers genuine Brother Parts along with embroidery accessories and supplies for most make and models of embroidery machines. In addition the PAS Store carries the following items: Hoop Master hooping kits including the new mighty hoop, EMS/Hoop Tech clamping and hat hooping systems, thread, backing, needles and many other accessories. Check out our website at www.thepasstore.com. NNEP Members receive 10% off. Be sure to tell the Rep that you are an NNEP Member.

Georgia Miller

877.850.7179
877.667.8882

CAMPUS CHALET EMBROIDERY

2514 Old Lewis Rd
PO Box 1198
Johnson City, TN 37605
www.campuschalet.com

Ed Dance

800-422-7291
423-926-4307 Fax

ed@campuschalet.com

10% Discount on emblem orders placed by NNEP members. \$100 max. discount- cap. The staff of Campus Chalet Embroidery is excited to be a part of the NNEP. Their desire is to provide embroidery services and American made emblems with the utmost attention to quality and service. Campus began in 1967 as a freehand embroidery and monogram shop. Addition of multi-heads and punching machines in 1970 established Campus Chalet as one of the first commercial/contract embroidery houses.

The Seventies brought many changes to Campus Chalet and the embroidery industry. However the big boom came in 1980 with the introduction of the electronic embroidery machine. As a result, they grew to be a major source for contract embroidery and emblems.

Today Campus Chalet offers 300+ state of the art embroidery heads, a complete art and digitizing department, loyal and well-experienced employees. With the growing need for smaller shops to contract out certain embroidery jobs, Campus Chalet would like to be your number one choice. Trust Campus Chalet with your next overflow embroidery and emblem job.

CLIFF HIX ENGINEERING/FIRST EDITION SCREENPRINTING

3411 Airport Dr.
Pittsburg, KS 66762
www.cliffhixengineering.com / www.first-edition.com
john@first-edition.com

John Newland
620-232-6002
620-232-5918 Fax

We would like to offer NNEP members a \$150.00 credit for either custom or stock transfers with the purchase of a new CHE-2400Q "Splitter" heat press or a \$300.00 credit for stock or custom transfers with the purchase of a new CHE-2800Q "Splitter" heat press.

The CHE-2400-Q and the CHE-2800-Q both come with quick change, (really quick change) lower platens: shirt, sleeve and bag platens.

Both machines boast cantilevered lower platens to easily split a garment. No need to stuff pillows or Teflon sheets inside the garments to keep from bleeding (ghosting) through to the opposite side. By heating one side at a time, there is no distortion of the first print when you apply the second. Think of the ease of printing hoodies if you could split the garment and not concern yourself with the pocket, hood or seams.

No one has ever matched the productivity and reliability of the CHE-2400-Q or CHE-2800. No one has ever matched the 3 year total warranty of these Heat Transfer Machines. No one has ever matched Cliff's personal guarantee that you will never be disappointed in his equipment. Now, he has added a credit for transfers that no one else has yet offered; an offer that will help you pay for the equipment in free transfers. We can't think of a single reason to purchase any heat transfer machine other than a Cliff Hix CHE-2400-Q manual or the CHE-2800 air operated. We don't think you will either!

COLDESI
5409 S. Westshore Blvd.
Tampa, FL 33611
www.swfeast.com

Linda Shahvaran
877-793-3278
813-839-2896 Fax

\$500.00 off any SWF Embroidery Machine, DTG garment printer, CAMS rhinestone machine or an additional 3% off accessories from Colman and Company.

COLEMAN & COMPANY

See ColDesi listing.

CREATIVE DESIGN
1395 N. Center Point Rd.

Deborah Hotchkiss
800-318-8973

Hiawatha, IA 52233
www.creativedesigndirect.com
credesignsales@aol.com

319-393-9263 Fax

Custom digitizing-Our artists turn a flat, simple design into a quality masterpiece of texture and dimension. Quality is our #1 priority. We provide free estimates and sewn samples with every custom order. All of our customers receive personal customer service. Turnaround time averages are 2 to 3 days. If you need artwork, our in house artists can help you with your graphic ideas.

Stock embroidery-We offer a wide array of original, top quality designs to meet all your individual needs. We provide the same excellent quality and run-ability in with our stock designs as we do for our custom digitizing. We also offer a large selection of specially priced design packages.

Creative Design has been a family owned and operated business since 1988. We specialize in producing custom and stock designs for all types of machines and customers. We tailor our designs for home users and large multi-head corporations. We work with clients in all 50 states and overseas. We offer a 10% discount on all individual designs to NNEP members.

CREATURE COMFORTS TOYS

3909 Witmer Rd. Unit 1007

Niagara Falls, NY 14306

www.embroiderbuddy.com

donna@embroiderbuddy.com

Donna Jacobs

416-789-2687

416-789-0497 Fax

Embroider Buddy's™ story began when inventor Donna Kotzer Jacobs joined Parkdale Creature Comforts, the plush toy business her father Morris started in 1944 in Toronto. Servicing the gift, souvenir and specialty markets, Donna soon developed a successful line of stuffed bears and "Whatzupwiththat!™ Bearwear" for the custom-imprint sector. But she quickly realized embroiderers needed something more. They wanted a stuffed toy with a large area to embroider, and stuffing that could be removed and re-inserted quickly and easily. There was nothing like it on the market.

So she set to work inventing one. "I spent three years working and re-working prototypes," Donna explains. "At first I was going to use Velcro. However someone questioned whether the design would be childproof...so I tried an invisible zipper. "Speaking to embroiderers, I sensed they were not too keen on having to stuff the bear with handfuls of loose stuffing. I decided to create a 'pillow pouch' in the shape of the bear's belly that can be inserted and removed easily." And so, the Embroider Buddy™ was born. Its simple, innovative design makes embroidery as easy as 1-2-3!

1. Unzip the Embroider Buddy's™ invisible zipper and remove the pillow pouch.
2. Insert the hoop front or back and embroider.
3. Pop the pillow back in, zip up and you're done!

"The embroiderers needed a bear-like Embroider Buddy™," says Donna, "and it took someone in the toy business to create him. The demand for the original Embroider Buddy™ bear was so strong that it wasn't long until I started designing a line of embroiderable stuffed animals and other plush products for embroiderers to create magic." Embroider Buddy™ – Best Friends For Life!

NNEP Members receive 10% off any minimum order of \$200.00. For larger or special orders, contact us to discuss pricing. Go to embroiderbuddy.com and see how easy it is to become a retail partner.

CREDIT CARD PROCESSING

See Section 3 of the Member Manual for additional details.

CUSTOM IMAGE DIGITIZING

8 Van Zant St. Unit 2

Norwalk, CT 06855

Sheldon Penn

203-983-0323

203-831-0844 Fax

www.embroidery-digitizing-pro.com

embcustom@aol.com

Let us help you; we are top quality embroidery digitizers. All work done in the USA by experienced digitizers with over 25 years in the trade. Not getting your designs on time? Small lettering looks terrible? Edits arrive a couple of days late? Can't get complex designs digitized? Losing customers because designs just don't look good? Can't talk to your digitizer on the phone? Needles trims, and countless thread breaks?

We produce quality embroidery tapes that allow your embroidery machines to run efficiently at higher speeds with fewer thread breaks and trims. These lessons were learned over many years, the hard way by owning and running my own embroidery equipment. Let Custom Image Digitizing use these skills to improve your profitability.

Most digitizing operations have little or no experience in embroidery machine operation. Buying a computer and a digitizing program do not make you qualified to produce good running embroidery tapes, experience and years of searching out of the most efficient way to make an embroidery machine run does.

I have recently closed Custom Image Embroidery after a successful run of over 20 years. My passion, my goal is to bring my hard won experience in embroidery tape digitizing to you and other embroidery companies to help improve your profitability. Give us a call! You won't be sorry!

20% discount on Embroidery Tapes for NNEP Members.

DURKEE EMBROIDERY HOOPS

18823 Parting Oaks Lane

Davidson, NC 28036

www.dehoops.com

brent@dehoops.com

Brent Taylor

866-743-5133

704-947-8872 Fax

It's great to be a new member of the NNEP! My name is Brent Taylor and as of July 31st of this year, I am the new owner of Durkee Embroidery Hoops. My background is not in the embroidery industry so I've had a bit of a "Baptism by Fire" so to speak. While the learning curve has been (and continues to be) steep, the experience has been outstanding thanks to lots of patient customers. You will find me to be very easily accessible toll free at 866-743-5133 9 to 5 EST M-F or fax at 704-947-8872 and e-mail at brent@dehoops.com. I'm a self-confessed customer service fanatic and welcome the opportunity to become a valued, reliable and dependable supply partner for you.

One of the things I've learned is that each embroidery machine manufacturer brings their unique and creative approach to the embroidery process. The one similarity they all seem to share (to my knowledge) is that they ship their machines with single height hoops. All Durkee Hoops are Double Height – almost $\frac{3}{4}$ " making it much easier to hold thicker, heavier garments. Each of our hoops is constructed from high impact plastics making them extremely durable. In fact, again to my knowledge, we are the only hoop manufacturer in the world to offer a **lifetime guarantee** on each of our round hoops plastic components against breakage during normal usage. Also, our hoops have lightly textured surfaces providing better holding during sewing for better registration. These benefits and many more help to better understand why Durkee is the most widely distributed hoop in the world. I invite you to visit our website at www.dehoops.com. At checkout, please enter the code NNEP in the discount box to receive a 10% for any and all of your purchases.

ENCORE EMBROIDERY

6108 Havelock Ave.

Lincoln, NE 68507

www.encore-embroidery.com

nancy@encore-embroidery.com

Encore Embroidery Equipment specializes in sales, service and training on the Melco Amaya BRAVO. When NNEP members purchase a "C" package you will also receive a laptop computer.

Nancy Rasmussen

402-890-2742

ENMART
1746 Keane Dr.
Traverse City, MI 49696
www.myenmart.com
Kristine.Shreve@myenmart.com

Kristine Shreve
866-516-1300
231-946-7583

NNEP Discount

Typically a 5% discount on most items. Certain items are not discounted; others may be discounted more. Standard \$25 minimum order requirement applies. Discount will be automatically applied if EnMart has previously set up an account as an NNEP Member Account.

How to Access the Discount

If EnMart already knows you're an NNEP member:

ALWAYS access the store though this link: www.myenmart.com and click on the "Business Login" button. Log-in, Start Shopping! Your account will already be set up with NNEP pricing, and items will display with the caption "NNEP Price". You will also see the NNEP logo after you log in.

If you have either: not shopped with us before; or you have shopped with us but we don't know you are an NNEP member:

Call us at 866-516-1300 or e-mail kristine.shreve@myenmart.com and ask to have an account and log-in created (or to have your existing account switched over to NNEP status).

We will create a log-in and password for you and set your account to reflect your status as an NNEP member.

ALWAYS access the store though this link: www.myenmart.com and click on the "Business Login" button. Log-in, Start Shopping! Your account will already be set up with NNEP pricing, and items will display with the caption "NNEP Price". You will also see the NNEP logo after you log in.

To learn more about EnMart, please visit the following sites

EmbroideryTalk Blog <http://blog.myenmart.com>

EnMart SubliStuff Blog: <http://www.sublistuff.com>

Twitter: <http://twitter.com/EnMartian>

Facebook: <http://www.facebook.com/Enmartpage>

10% off orders of \$100 or more for NNEP members. Code will not be honored on items, like combo packages, where a discount is already taken. Enter Code NNEP09 at checkout.

ERB Safety

1 Safety Way
Woodstock, GA 30188
www.e-erb.com
cscott@e-erb.com

Christie Scott
888-777-7702, ext. 354

Company/Product Line description: Manufacturing and distribution leader of personal protection equipment from high visibility apparel, safety glasses to many other product lines, including USA-made head protection. We offer in-house decoration services on most products, from screen print to pad print. Low order minimums make us a perfect supplier partner for you to service your customers with their PPE needs. ERB Safety offers NNEP members end-column prices on all ERB Safety products, no matter the quantity. Orders totaling \$550.00 and placed online at www.e-erb.com receive paid ground freight when shipping within the continental United States.

FAME FABRICS

#1 Safety Way
Woodstock, GA 30188
www.e-erb.com
mhall@e-erb.com

Mary Hall
888-777-7702 x 345
800-232-9372 Fax

Company/Product Line description: Manufacturer of many hospitality apparel styles from basic work aprons to elaborate chef coats. Fame has been manufacturing, customizing and decorating top-quality garments for over 40 years.

The array of in-stock fabric colors is the largest of most apron suppliers. When your customers ask for hospitality garments, please consider Fame. We offer NNEP members end-column prices on all Fame items purchased, no matter the quantity. Orders totaling \$550.00 and placed online at www.famefabrics.com receive paid ground freight when shipping within the continental United States.

FAIRDEAL IMPORT & EXPORT (USA) LLC

7075 Kingspointe Parkway, Unit 2

Orlando, FL 32819

www.fiel.com

usa.sales@fiel.com (EST)

western.sales@fiel.com (CST & PST)

Looking for event items, corporate gifts, one size fits all, look no further! FIEL is your # 1 source for Blank imprintable products, Largest color selections in a variety of event items complimenting the wearable lines! For NNEP members, we have exclusive FIEL offers below:

- ◆ EQP pricing on all products!
- ◆ NO Minimums!! You can buy 1 piece if you are a small embroidery business
- ◆ Free ground shipping on net orders of \$299+ to one location continental USA & Canada
- ◆ Free listing under decorators on our website <http://www.fiel.com/decorators> since we only sell blanks. NNEP members will be listed in **BOLD!**

GAME SPORTSWEAR

1401 Front St.

Yorktown Heights, NY 10598

www.gamesportswear.com

ltandler@gamesportswear.com

5% Discount, which equals second column pricing for NNEP members.

Les Tandler

800-688-4263

914-245-5069 Fax

GEMLINE

14206 W. 138th Ct.

Olathe, KS 66062

www.gemline.com

rsrsich@gemline.com

Blank goods offered at \$.25 off listed EQP net, (End Quantity Price, call if you have questions), 1 piece minimum. Founded in 1957, Gemline is a Top 15 supplier in the promotional products industry specializing in bags and business accessories. Their product line includes: tote bags, backpacks, sport/travel bags, portfolios, padfolios, insulated bags and a full line of business gifts. Gemline has recently partnered with Zebra Pens, Brookstone and Igloo Coolers. Price ranges go from \$.74 net to over \$300, with product available at all price points in between. Gemline also offers custom design and direct import capabilities to develop proprietary product or to meet specific project requirements or price points. Blank product ships out same day and decorated product can ship out next day via their Fast Track service for no extra charge. Their customer service team and production department provide world-class service and decoration techniques (i.e. screen printing, embroidery, deboss/emboss) that continue to reap industry accolades and awards.

Rich Srsich

800-800-3200 x 2011

978-989-9637 Fax

GUNOLD USA, INC.

980 Cobb Place Blvd. Suite 130

Kennesaw, GA 30144

www.Gunold.com

mark.wasson@gunold.com

Gunold USA provides over 100 embroidery products - from our Sulky® Rayon (made from 100% ENKA® fibers), Gunold Poly™ 40 & 60, Mety™, Filaine, Glowly & Solar threads, to bobbins, backings, Solvy®, KK-100™, needles, scissors and specialty fabrics. We provide quality products, at the best value, with

Mark Wasson

800-432-3781

770-421-0505 Fax

unbeatable customer service. Call with your membership number and receive a 10% discount

HOOPMASTER BY MIDWEST PRODUCTS

W194 N11665 McCormick Dr
Germantown, WI 53022

www.hoopmaster.com

info@hoopmaster.com

The Hoopmaster is a revolutionary hooping device. It has many features to help you hoop faster and more accurately. The HoopMaster is easy to use or to train others to use. Some of the features include: a magnetic backing holder, arms that hold and square your hoop, a number and letter document grid, and no hardware to adjust. Visit our website for more info or give us a call, www.hoopmaster.com. NNEP members will receive a 5% discount on HoopMaster products.

Jesse Mack

800-900-0741

262-257-0934 Fax

I.C.E. LLC

224 Minnesota

Troy, MI 48083

www.icembroidery.com

dbenz25@yahoo.com

Here at Impression Center Embroidery (I.C.E) we want you to think of us as your embroidery PROBLEM SOLVERS. Please call, write, email, txt, or simply stop by to discuss how we can help solve your problem and make you look like a hero.

From helping you solving a particular hooping issue (luggage, for example) or you have more pieces than you're comfortable doing, or you are looking for someone to speak split fronts, we'd love to help solve your problem.

We believe in delivering a quality product, at a fair price, with old fashioned customer service.

We use quality materials and believe in preventative maintenance – Tajima machines (just ordered the new TMAR-K 6 head stretch, Madiera thread, the correct backing for each material, Organ needles. We digitize our own files, and cut our own twill to stay in control of the complete project. We continue to invest in different hoops of varying sizes.

All NNEP members receive free answers to all questions – When I first started, I had to figure it all out until I discovered NNEP.

All NNEP members receive the next quantity column when pricing a project. All orders over 200 pcs receive free digitizing.

Think of I.C.E. as your problem solving production house that hates to say no. Piece counts from 25 - 500, appliqué and split fronts, and those hard to hoop golf bags, luggage, backpacks, pillow cases, hockey and baseball equipment bags to name a few. The craziest one yet being a 15,000 stitch appliqué project on small wheeled luggage.

We'd love to help you.

David Benz

248-597-0200

248-597-0202 Fax

INSURANCE (business)

See Section 3 of the Member Manual for additional details.

Pat McKay

JETLINE

202 Hyatt St.

Gaffney, SC 29341

www.jetlinepromo.com

Julie@jetlinepromo.com

Jetline (asi/63344, ppai 113558) is an industry leading, full-line supplier selling blank and imprinted promotional products for the advertising specialty industry. The cornerstone of the Jetline service model is to offer free 24 hour rush turnaround time on the entire catalog offering. The privately owned company is headquartered out of its new, state-of-the-art, 200,000 square foot facility in Gaffney, SC., where it imprints and warehouses a wide variety of customizable products including bags, drinkware, stress relievers, writing

Dana Zezzo

440-344-5933

instruments and more to its distributor customers. To insure safety and compliance, Jetline is a proud member of the Quality Certification Alliance (QCA). For more information about QCA, please visit <http://qcalliance.org/jetlinepromo>.

NNEP Members qualify for EQP on all orders of blank products and get to move up 2 pricing columns for all orders of printed products.

JOHNSON PLASTICS

9240 Grand Ave. S.

Minneapolis, MN 55420

www.johnsonplastics.com

kevins@johnsonplastics.com

Johnson Plastics is a national distributor of engraving, sign and sublimation supplies and equipment. We ship from eight locations across the US within 24 hours of receiving your order. We offer outstanding customer service and the best technical support in the industry.

We have an online ordering system at www.johnsonplastics.com or you can call our customer service department at (800) 869-7800 to speak to a friendly voice.

Our product lines include engraving material and sign frames plus everything you need to start and develop a sublimation business. This includes, Geo Knight heat presses, Epson and Ricoh printers, sublimation paper and Sawgrass inks. Our printable blank products include Unlsub and ChromaLuxe, Vapor Apparel shirts, mugs, ornaments, tiles, towels, iphone and ipad cases and hundreds of other items for sublimation.

Call us at (800) 869-7800 and ask to talk to a sublimation specialist. They will give you the most current equipment options and pricing on our specialty priced sublimation packages.

Next column pricing for NNEP Members.

Kevin Sheehy

952-888-9507

952-888-4997 Fax

LASTING IMPRESSIONS

12009 Geyer Springs Road

Little Rock, AR 72206-4524

www.chenille.cc

info@chenille.cc

Lasting Impressions Embroidery Company offers a 10% discount on all orders \$100 and over. They offer traditional chenille embroidery, direct chenille embroidery, or chenille digitizing services exclusively to Network members providing their member number. These discounts may not be used in conjunction with any other promotional offer. Lasting Impressions Embroidery Company is proud to be a Network member and the Network's first chenille embroiderer. Now you too can offer the appeal of chenille and creates spectacular multi-media works of art. All inquiries welcome.

Ron Ekstrom

866-568-2300

501-568-2345 Fax

LOOM CRAFT, INC.

PO Box 825, 500 Guthrie Road

Belton, SC 29627

www.loomcraftinc.com

sales@loomcraftinc.com

Teresa Hutchinson, VP-Sales

800-770-7809

864-338-3064

FAX: 864-338-3067

Have you been looking for woven products that are **Made in the USA** and backed by an iron-clad policy of service and quality? Are you tired of suppliers who say they will give you both service and quality and then don't perform? At Loom Craft, Inc., we realize the importance of every job that you, our valued customer, sends to us and therefore all requests, regardless of size, are handled in the most efficient manner possible. We do not take your business for granted. We will always remember that you are our reason for being here and without your business and your trust, we won't be here tomorrow.

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www.nets-1.com

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National Embroidery & Transfer Services (NETS) currently provides embroidery, direct to garment printing and promotional products to schools, colleges, large and small businesses, and organizations. In addition, NETS helps home based embroiders , small embroidery businesses and screen printers who have periods of overload, larger orders, in a "time crunch" or want to expand their services to include direct to garment printing and promotional products.

NETS also provides fulfillment services on a limited basis.

We have no minimums, and deliver within 7-10 days.

We will provide our services to NNEP members at a 12% discount and waive set up charges.

Please provide your NNEP membership number when placing your order.

Jane Cibulskas

440-234-5100

440-234-5250 FAX

ONE STOP

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www.onestopinc.com

customerservice@onestopinc.com

One Stop is a single location distributor of major lines such as Enza, Gildan, Jerzees, Fruit of the Loom, Anvil, New Balance, A4 and more. Case pricing for NNEP member.

Jeff Comstock

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800-968-7560 Fax

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www.paramountapparel.com

gclark@paramountapparel.com

All members receive end quantity pricing (EQP) and free samples.

Grant Clark

866-274-4287 x 212

573-732-5211 Fax

PARTNERSHIP SHIPPING PROGRAM

See Section 3 of the Member Manual for additional details.

Harry Centa

PATCH SUPPLY

27130 B Pasco Espaga #503

San Juan Capistrano, CA 92675

www.patchsupply.com

joe@patchsupply.com

Patch Supply is a wholesale company that specializes in custom patches for its customers in the embroidery, uniform, apparel businesses. While most of our work is with embroidered patches, we also offer Chenille, screen printed and dye-sublimated patches. In addition to custom patches, we have stock items including U.S. flag patches and blank patches. We price ourselves on the quality of our patches, competitive pricing, reliable delivery and most of all friendly responsive customer service. We offer a complete satisfaction guarantee for anything purchased from us. We give our NNEP customers free UPS ground shipping on any custom patch order.

Joe Pinson

800-851-7096

800-851-7097 Fax

PRO TOWELS ETC.

Stephanie McClintock

565 Epsilon Dr.
Pittsburgh, PA 15238
www.protowelsetc.com

866-860-1583
412-447-0020 Fax

smcclintock@protowels.com

Pro Towels Etc. is a promotional product supplier that offers full-service printing and embroidery decorating for a full product line of beach, golf and sport towels. Additionally we carry bathrobes, blankets and other beach accessories to complement our towel line. With minimums as low as 12 on blanks, we are offering NNEP members next column pricing on blank and decorated items.

In addition to this membership discount, we are offering our introductory Best Sellers Sample Kit for \$15.99. This kit includes two of our top-selling sport towels and tow of our top-selling beach towels. Valued at over \$45.00, shipping is included.

PROMOTIONAL PRODUCTS ASSISTANCE Al Arney

See Section 3 of the Member Manual for additional details.

RNK DISTRIBUTING-FLORIANI DIVISION

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www.rnkistributing.com

DJ Anderson
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865-549-5116 Fax

dj@rnkdistributing.com

3-5% Discount for Members. Mention the NNEP discount.

SHIPPING PROGRAM

Harry Centa

See Section 3 of the Member Manual for additional details.

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www.snapretail.com

Traci Tarquinio
412-501-6041

traci.tarquinio@snapretail.com

SnapRetail provides the only ready-to-use online marketing solution created just for local retailers. With hundreds of pre-written, professionally designed email templates and social media posts, a drag-and-drop planning calendar, and a library of retail-specific images, SnapRetail makes it easy for store owners to promote products, engage with customers and drive store traffic through email, Facebook, Pinterest and Twitter.

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www.specialtymaterials.com

David Saunders
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918-359-8338 Fax

dsaund48@gmail.com

Specialty Materials carries the best in garment decoration products, including our popular ThermoFlex Plus plotter-cut vinyl, Embroidery Glitter, Reflectra Stitchfoil appliqué, and a wide range of heat transfer printable vinyls for use with Solvent/Eco-Sol, resin, latex, and ink-jet printers. NNEP members qualify for 15% off all products.

STAHL'S ID DIRECT

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colleen.young@stahls.com

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Stahls' offers members a 6% discount on all products. Looking to maximize your sewing time with appliqué while offering different looks and textures to your customers? Stahls' is a worldwide manufacturer and distributor offering heat-applied letters, numbers, custom logos, yardage, Hotronix™ and Hot One™ heat seal machines, Ioline• cutters, and digitized Embroidery Express• Sew disks for your custom cut appliqué designs. We offer many materials for various textures and looks. Poly-TWILL, Thermo-FLOCK™, metallics, and other appliqué fabrics. All are available with our thermo adhesive to prevent puckering for a crisp, finished, professional look.

STITCH IT INTERNATIONAL

Rt. 5 Box 1992
Patton, MO 63662
<http://stitchitintl.com/>
kyle@stitchitintl.com

Kyle McMinn
573-866-3676
573-866-3823 Fax

Stitch It International specializes in buying and selling used embroidery equipment. Brands such as Tajima, Barudan, SWF, Brother, Toyota, and Melco. Stitch It International, Inc. was established in 1988 and is a family owned and operated business. The staff and owners of Stitch It International have combined experience of over 70 years in the industry. We have a long standing reputation for taking care of our customers and offering good used equipment. When we started this business we recognized the gap between new and used equipment and we strive to fill that void by taking out the risk of buying used. All of the machines we sell go through a rigorous service and cleaning before they are sold. You can feel assured that you are getting the very best in quality and we stand behind our machines with an industry standard 90 day warranty. One of our in house technicians will bring the machine to you, set it up, and run it so you can feel comfortable that what you are buying is of the highest quality. We want to grow your business with you, whether you are buying a machine for the first time or have multiple machines.

Along with the machine sales we carry hoops, parts, and accessories for all major brands of embroidery machines. Our Inventory includes a wide variety of machine parts, hoops, and accessories that are now obsolete or "hard to find". We have three in house technicians that are ready to help keep your machines in tip top shape. All of our customers enjoy free over the phone service for the life of their equipment. With all of the staff coming from a commercial embroidery background we know what it takes to do embroidery. 10% off of all of our parts, hoops, and accessories on our online store for the NNEP members.

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Beach towels, golf towels, bath towels, kids cover-ups, body wraps, waffle weave spa wraps and robes, slippers, lounge chair covers, robes, blankets, throws and baby blankets and bibs. NNEP members receive a 7% discount.

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Manufacturer of All in One Hooper. \$675.00 NNEP Special + Bonus Free 12 Smart Pack Stock Designs with hooper purchase. 15 Smart Pack Designs (675 stock designs ready to sew) NNEP Special \$99.00 Digitizing services free quote. (\$25.00 off 1st design). Keep us in mind for all your digitizing needs! We Want Your Digitizing Biz! Quotes are Free! Embroidery Garage Sale buy and sell your used items Ads are

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THREAD FX

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Info@threadfx.com

Aaron Savka
618-684-9327
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Don't turn down that large order! Make Thread FX your source for quality contract embroidery at competitive prices. Since 1993 Thread FX has specialized in contract embroidery for screen printers and embroidery shops as well as manufacturers and distributor sales. We know the industry and will work with you to fill the large orders, or overflow work when you don't have the capacity. With 49 Tajima heads, we are sized to accommodate almost any size order, filling most orders within one week of receiving goods.

Our location in the central Midwest allows Thread FX to complete and deliver your order quickly no matter where you are located in the US.

At Thread FX, we attribute our success to high standards and an attention to detail you won't find anywhere else. Our priority is to make you look good in your customers' eyes. Our team ensures accuracy with a standard triple check system and makes your job easier. We check in goods against your order, then individually fold and pack each garment upon completion by style, color and size, ready to deliver to your clients.

We understand that the key to a successful business relationship is alleviating the apprehension normally associated with trusting someone else with your reputation to your customer. Rest assured that we maintain strict customer confidentiality and never break the trust of our business partners by soliciting work directly from the end user.

If you are an embroidery shop or screen printer looking for a contract embroiderer you can partner with, look no further. You will find that the team at Thread FX has a passion and commitment to customer service that will go above and beyond your expectations. Leave it to the team at Thread FX to get your order completed on time with satisfaction guaranteed!

Special pricing for left chest/cap embroidery up to 10,000 stitches – Call for special pricing.

Digitizing - \$40 up to 10,000 stitches, \$5 per 1,000 thereafter - \$250 maximum charge

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TOWEL HUB

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Atlanta, GA 30336
www.towelhub.com
faisal.bhatti@raphilusa.com

Faisal Bhatti
800-670-2368
404-699-1416 Fax

TowelHub® is purely a terry towel wholesale company selling towels at wholesale prices online. The more you buy, the less it costs. Our prices are way less than any of the discount stores around. The towels are sold by the dozen. We have different qualities of towels i.e. Economy, Premium, Premium Plus, Terry/Velour & 11x18 Fingertip towels. We also have Bleach Shield® towels which are very popular with the beauty salons and nail salons. Our Premium Plus, Bleach Shield® & Terry/Velour towels are ideal for embroidery as they are nice and soft. The Premium towels that we carry are mid grade towels and can be used for inexpensive needs. Our working hours are 9 am to 6 pm. Our shipping is fast. We ship the same day for all orders placed before 3 pm E.S.T. For Golf towel orders which require a grommet & a hook, depending on the size of the order, it can take from 1 day up to 2 days additional time to ship.

Specials for NNEP Members!!! You get to buy one price break lower than other customers for the quantity that you are ordering. Just let us know of your NNEP membership # when placing the order.

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sales@trotec.com

Kristina Jones
866-226-8505
734-927-6323 Fax

Trotec lasers are the perfect complement to any embroidery or textile based shop. Laser engraving refines the surface of the material, which increases the quality of the fabric. Unlike in printing, laser engraving produces a haptic effect, creating tactile variations across the fabric. Laser cutting is a contact-less and tool-free process. There is no clamping and no warping of textiles and fabrics during laser cutting. The laser beam melts the material, resulting in clean, perfectly sealed edges, with no fraying of end products. Speed, flexibility and precision are the name of the game when using lasers on extravagant lace cuts on fabrics, the laser offers the user incredible design options; virtually any design can be created with the laser.

Trotec is pleased to offer members of NNEP a discount on a new laser purchase. Trotec offers the largest portfolio of laser engraving systems in the market. See our full line of lasers at www.troteclaser.com. Call us today and mention that you are a NNEP member and our sales team will help you choose the perfect system to make your shop more profitable. 866-226-8505 or sales@troteclaser.com.

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Versatrans offers 500 FREE Versapoints every year when you place at least one order a year. Versapoints can be redeemed from one of our 56 affiliated partners like Best Buy, Home Depot, Bass Pro Shops, Applebee's, Red Lobster, Cash Card, etc., or for money off your next order.

WICKED STITCH OF THE EAST
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Beachwood, OH 44122
www.wickedstitch.com
info@wickedstitch.com

Jay Fishman
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216-752-2875
888-343-2875 Fax

The Wicked Stitch of the East, Inc. Digitizing is pleased to offer NNEP members the following: 25% off the first order or set of orders received at the same time; 10% off all subsequent orders; free stock designs sent via e-mail or available monthly at their website; free digitizing – enter a CONTEST on their website to win. They have over 17 years of digitizing experience. Their low prices (not based on stitch count) and production-friendly designs allow you to be competitive and produce quality embroidery!

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Evan West
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